

Ultrasonic Flowmeter for Fuel Gas

AS Series

Version 2





Easier-to-Use Ultrasonic Technology

Ultrasonic Flowmeter for Fuel Gas AS Series



Wide rangeability of 1:400
Wide rangeability of 1:400 from the sensible flow rate (measurement starting flow rate) to the maximum flow rate is achieved. This wider rangeability allows for correct measurement with low flow rate.



Remote measurement

RS485 output in addition to unit pulses allows for remote indication and energy management.



Long built-in battery life

This meter runs with a built-in lithium battery and no electric construction is necessary. It can continuously work over a long period of time (typically six years under normal measurement mode*).



Normal conversion function

Built-in normal conversion function is provided to indicate the gas consumption flow rate, temperature, and pressure converted into the normal state, allowing for more detailed energy management.



Zero pressure loss, zero energy loss

Ultrasonic is used for the measurement principle. There is no obstacle inside the measurement tube so the pressure loss is zero, resulting in higher durability.



Easy-to-read indicator

A large-sized digital indicator is used to show the accumulated and momentary flow rates at the same time. The indicator can be rotated by 90 degrees on the spot.



Enhanced logging function NEW Eleven data log items including timestamp, temperature, pressure, momentary flow rate, accumulated flow rate, etc. can be stored for up to 2200 sets. Data retrieval interval can be set to 5 minutes to 24 hours.

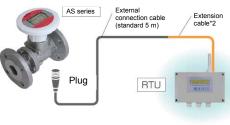


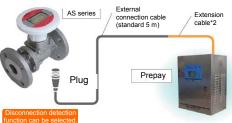
Local setting of atmospheric NEW pressure

Gas measurement with the gauge pressure in addition to the absolute pressure is now available

*1. Design specifications under normal use conditions

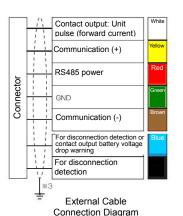
System configuration example





*2 Use a steel wire tube for noise prevention.

Connection between power supply and indicator



*3 The main body and GND are electrically common. Use an isolated power supply and indicator as required.

Measurement principle

Propagation time difference method which is excellent in reproducibility is used.

Ultrasonic sensor

A pair of ultrasonic sensors are placed within the tube to measure the time for a sound wave takes to travel between them.
For example, a ball thrown from the

weather side reaches the target faster than when it is thrown from the

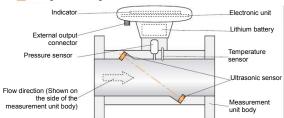
Similarly, a sound wave emitted in the forward direction reaches faster than when emitted in the backward direction. This time difference is converted into the flow rate.



t1: Ultrasonic wave arrival time k: Compensation coefficier (forward direction) t2: Ultrasonic wave arrival time (backward direction)

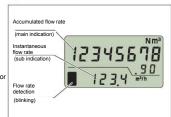
Therefore, it can be seen that there is no influence by the sonic speed. By multiplying the cross section and compensation coefficient, the flow rate Q can be obtained. $Q = A \cdot K \cdot V$

Configuration diagram



Indicator

 $t_1 = \frac{}{C + V \cos \theta}$



By putting the arrival time from the upstream to the downstream in t1 and the

By calculating the reciprocal difference of the arrival time, the term for sonic velocity is erased and V can be obtained.

C - Vcos θ

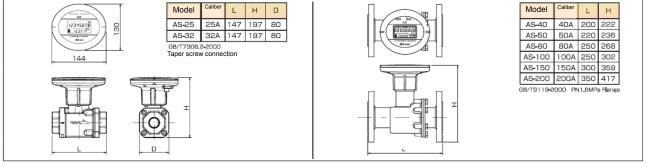
AS-100

Product Specifications

_			Temperature compensation model Temperature and pressure compensation model									
Model		AD-25	AS-32	AS-40	AS-50	AS-80	AS-100	AS-150	AS-200			
	Caliber		25A	32A	40A	50A	80A	100A	150A	200A		
	Power su	ipply	Built-in lithium battery									
Life *1 Target gas		10 years										
		Natural gas, air										
Pressure (for each pressure sensor)		Without pressure compensation:AS-L-0 Absolute sensor atmospheric pressure to 0.2 MPa Specifications:AS-L-200A-B Absolute sensor atmospheric pressure to 0.5 MPa Specifications:AS-L-500A-B Gauge pressure sensor atmospheric pressure to 0.2 MPa Specifications:AS-L-200G-B Gauge pressure sensor atmospheric pressure to 0.5 MPa Specifications: AS-L-500G-B				Without pressure compensation: AS-a-0 Absolute sensor atmospheric pressure to 0.2 MPa Specifications: AS-a-200A-B Absolute sensor atmospheric pressure to 1.5 MPa Specifications: AS-a-500A-B Absolute sensor atmospheric pressure to 1.0 MPa Specifications: AS-a-1000A-B Gauge pressure sensor atmospheric pressure to 0.2 MPa Specifications: AS-a-200G-B Gauge pressure sensor atmospheric pressure to 0.5 MPa Specifications: AS-a-1000G-B						
	Flow rate range		-20m/s- +20m/s									
	w rate urement	+5%rs(m ³ /h)	+0.7-7	+1.3-13	+1.6-16	+3-30	+6-60	+10-100	+24-240	+40-400		
	ision *2	+2%rs(m3/h)	+7-35	+13-65	+16-80	+30-150	+60-300	+100-500	+240-1200	+400-2000		
Lowflor	w cut off (start	Flow rate [m/s]	0.05 m/s or less									
flov	w rate)*3	Actual flow rate [m/s]	0.1	0.2	0.2	0.4	0.8	1.5	3.2	5.7		
Fluid temperature and humidity		-20 - +60°C, 90% or less										
	Pressure loss		Almost zero (similar to straight tube part)									
_	Accumulated flow rate		Accumulated flow rate: 00000000.0 (9 digits/m³ or Nm³)				Accumulated flow rate: 0000000000 (10 digits/m³ or Nm³)					
Indicator	Instantaneous flow rate*4		(1) Maximum indication value: ±19999Nm³/h (converted flow rate) (2) Maximum indication value: ±19999Nm³/h (actual flow rate) (Two decimal placed for a value less than 200, one decimal place for a value from 200 to less than 2000, integer only for a value of 2000 or more)									
드	Temperature*4		00.0°C (3 digits)									
	Pressure*4		0000.0kPa (5 digits)									
	Contact output		Open drain output: Unit pulse (forward current), pulse unit: 100,1000,1000 (L/P or NL/P)									
Output	Message transmission		RS485 MODBUS/RTU									
Ont		voltage drop			rning is output in 24 hours after detecting the low battery state. Disconnection detection function can be selected insated.							
	disconnec fur	tion detection nction	, ,	, ,	utput in 24 hours af	er detecting the low			function can be sele	ected insated.		
	disconnec fur nnection	tion detection nction method	Battery volta	ge drop warning is o	utput in 24 hours af		GB/T9119-2000	PN1.6MPa flange	function can be sele	ected insated.		
Moi	disconnection unting ori	method entation	, ,	, ,		Horizonta	GB/T9119-2000 II, vertical	PN1.6MPa flange	function can be sele	ected insated.		
Moi	disconnection unting orion	method entation	R1	R1-1/4			GB/T9119-2000 II, vertical level IP 64 or equi	PN1.6MPa flange valent)	function can be sele	ected insated.		
Moi	disconnection unting orion Mount loc	method entation cation terial	, ,	R1-1/4		Horizonta	GB/T9119-2000 II, vertical level IP 64 or equi	PN1.6MPa flange	function can be sele	ected insated.		
Moi	disconnection unting orion	method entation entation entation entation entation entation eation eterial et part	R1	R1-1/4		Horizonta	GB/T9119-2000 II, vertical I level IP 64 or equi Stainle	PN1.6MPa flange valent)	function can be sele	ected insated.		

Design specifications under normal use conditions.

External dimensions



Conversion table for actual flow rate and standard flow rate (for absolute pressure 0.54 Mpa at 30°C)

	o oom oo oo oo	o. aotaao	(10) aboolate procedure 0.01 imparation 0)				
ſ		AS-40(40A)	AS-50(50A)	AS-80(80A)	AS-100(100A)	AS-150(150A)	AS-200(200A)
		Maximum	Maximum	Maximum	Maximum	Maximum	Maximum
ſ	Actual flow rate (m ³ /h)	80	150	300	500	1200	2000
ſ	Standard flow rate (Nm ³ /h)	382	716	1432	2385	5726	9543

[Formula]

Absolute pressure of use pressure (P)
Absolute pressure at 1 atm (0.10133 MPa) Absolute temperature at 20°C (273.15K+20K) Standard flow rate (Nm3/h) = - x Actual flow rate (Nm³/h) Absolute temperature of use temperature (273.15K+t)

Specifications in this catalog are as of November 2014.



Aichi tokei denki Co., Ltd.

1-2-70, Chitose, Atsuta-Ku, Nagoya-Shi, Aichi 456-8691, Japan

URL: http://www.aichitokei.co.jp

Contact your local branch or office for more information.

TEL (011) 642-9500 Nagoya branch TEL (052) 661-5852 Sapporo branch TEL (052) 661-5852 TEL (076) 252-1942 TEL (056) 252-1942 TEL (026) 254-5677 TEL (06) 6305-9052 TEL (082) 292-8289 TEL (087) 851-6664 TEL (096) 207-6828 TEL (092) 534-2050 TEL (099) 254-7877 TEL (098) 860-9792 tel. (011) 642-9500 Nagoya branch
TEL (0154) 23-7859 Kanazawa office
TEL (017) 738-7531 Shizuoka office
TEL (017) 738-7531 Nagaro subtranch-office
TEL (019) 646-8836 Osaka branch
TEL (03) 3209-0631 Hiroshima office
TEL (045) 661-1491 Takamatsu office
TEL (048) 278-9191 Okayama office
TEL (048) 668-0131 Fukuoka branch
hoffice TEL (025) 282-5591 Kagoshima office Kushiro office Sendai branch Tokyo branch Yokohama office Chiba office Miyazaki subbranch office TEL (098) 860-9792 TEL (052) 661-5150



^{*2}

The flow rate measurement range is ±5% RS: Inclusive and not inclusive and ±2% RS: Inclusive for both ends. When the flow rate is less than 0.25% of the maximum flow rate, the momentary flow rate is indicated as 0 m³/h. For the normal conversion type, the value is cut at the normal *3. conversion flow rate in 0.05 m/s units. Automatically switched in every 4 seconds.